

**Garant****Indexable insert for turning VBGW 160404, CBN (5° / 7°), Cutting edge version: G****Order data**

Order number	265466 G
GTIN	4045197895714
Item class	21H

**Description****Version:**

Fitted with 2 cutters.

**Technical description**

Feed f	0.04 - 0.12 mm/rev.
Grade	BU7220
Finishing/roughing assignment	Finishing
Tool material	CBN
Cutting depth $a_p$	0.03 - 0.12 mm
Cutting edge version	G
Cutting conditions	heavily interrupted
Cutting conditions	continuous

Cutting conditions	slightly interrupted
Corner radius	0.4 mm
Cutting speed $v_c$ main application	120 - 160 m/min
ISO code indexable insert	VBGW 160404
Number of changes/inserts	2
Product name attribute	BU7220
Type of product	Indexable insert for turning

## User data

	Suitability	$V_c$	ISO code
Steel < 55 HRC	suitable		
Steel < 60 HRC	suitable		
Steel < 67 HRC	suitable		
continuous	suitable		
irregular	suitable		
interrupted	suitable		
dry	suitable		